

# Assembly Instructions

## ECONOMY LINE WORK BENCHES

**MODELS**  
**UBM SERIES**  
**3W252A**  
**1W890B 1W891B**

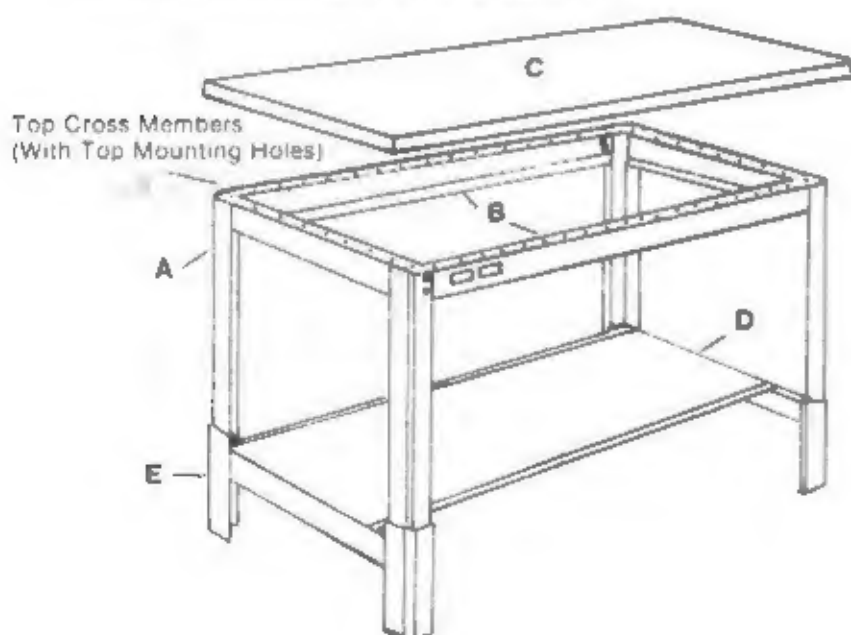
### PARTS LIST

03685

REFERENCE LETTER	QUANTITY AND DESCRIPTION	PART NUMBER 3W252A	PART NUMBER 1W890B	PART NUMBER 1W891B
A	2 Leg Assembly	1W890BLA	1W890BLA	1W890BLA
B	2 Top Stringer	1W810BTS	1W811BTS	1W888BTS
C	1 Compressed Wood/Masonite Top	3W252A-TOP	1W890B-TOP	1W891B-TOP
D	1 Lower Shelf	1W810BLS	1W811BLS	1W888BLS
E	4 Adjustable Leg Section	1W810BALS	1W810BALS	1W810BALS
*	20 1/4 x 20 x 1/2 Nuts/Bolts	NB20S	NB20S	NB20S
*	10 Wood Screws	1W810BWS	1W810BWS	1W810BWS
*	Standard Hardware Item Available Locally			

### HOW TO ASSEMBLE UNITS

- Note that leg sections (A) are pre-welded so that no assembly is required. Slide leg adjustment Section (E) over each leg, position to desired height and bolt to leg.
- Bolt front end and rear cross members (B) to legs and bolt hole points in face of each leg. Bolt lower shelf (D) to lower cross members.
- Lay top down on floor or on horses and set bolted steel frame assembly over top (C) allow overhang around all four sides. Use wood screws furnished and fasten top down to upper frame.
- Set Bench in upright position.
- Check all bolts and tighten again.



4400 south packers avenue • chicago, illinois 60609